Calculate Your Savings with BioPure Pro4 Filtration System

Length of time Coolant Lasts Volume Per Coolant Change-out Coolant Change-outs Per Year (52/A) = (C) Changes Coolant / Water Ratio (R) Ratio (C) x (B) (D) Gallons per Year	
Waste Cost Per Year [Disposal Cost per Gallon \$ x (D)] =	+
Service Cost Per Year [Coolant ChangesMan-Hours x \$Hour x (C)] =	+
Production Loss Per Year [Change Time xProduction Value Per Hour x (C)] =	+
New Coolant Cost Per Year $[(D)/(R) = New Coolant Purchased Per Year] =$	+
Liability Ins. Cost Per Year [Cost of Liability Insurance For disposal Per Year] =	+
Chemical Cost Per Year [Yearly Cost of Biocides and Chemicals for treatment of Coolant] =	+
Increase in Machine life [Average Per Year Savings Per Machine: \$6,000] =	+
Reduction in Diamond Wheel Cost [Average Per Year Savings Per Machine: \$6500] =	+
Eliminate or Less Finishing [Savings Per Year] =	+
Total Expenses For Current Coolant Service and Usage =	\$
Maintenance Cost for BioPure Pro4 System Per Year = (Calculated as (3) particle/coalescing filter per month + one BioPure Media pack each six months + La	\$ () bor)

Total savings per year

\$ _____